

## Masonry Design

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### Notation:

$A$	= name for area	$F_{vs}$	= allowable shear stress of the shear reinforcement
$A_n$	= net area, equal to the gross area subtracting any reinforcement	$h$	= name for height = effective height of a wall or column
$A_{nv}$	= net shear area of masonry	$I_n$	= moment of inertia of the net section
$A_s$	= area of steel reinforcement in masonry design	$j$	= multiplier by effective depth of masonry section for moment arm, jd
$A_{st}$	= area of steel reinforcement in masonry column design	$k$	= multiplier by effective depth of masonry section for neutral axis, kd
$A_v$	= area of concrete shear stirrup reinforcement	$K$	= type of masonry mortar
$ACI$	= American Concrete Institute	$L$	= shorthand for live load
$ASCE$	= American Society of Civil Engineers	$M$	= internal bending moment = type of masonry mortar
$b$	= width, often cross-sectional = total width of material at a horizontal section	$M_m$	= moment capacity of a reinforced masonry beam governed by steel stress
$C_m$	= compression force in the masonry for masonry design	$M_s$	= moment capacity of a reinforced masonry beam governed by masonry stress
$CMU$	= shorthand for concrete masonry unit	$MSJC$	= Masonry Structural Joint Council
$d$	= effective depth from the top of a reinforced masonry beam to the centroid of the tensile steel	$n$	= modulus of elasticity transformation coefficient for steel to masonry
$D$	= shorthand for dead load	$n.a.$	= shorthand for neutral axis (N.A.)
$e$	= eccentric distance of application of a force ( $P$ ) from the centroid of a cross section	$N$	= type of masonry mortar
$E$	= shorthand for earthquake load	$NCMA$	= National Concrete Masonry Association
$E_m$	= modulus of elasticity of masonry	$O$	= type of masonry mortar
$E_s$	= modulus of elasticity of steel	$P$	= name for axial force vector
$f_a$	= axial stress	$P_a$	= allowable axial load in columns
$f_b$	= bending stress	$P_e$	= critical (Euler) buckling load
$f_m$	= calculated compressive stress in masonry	$Q$	= first area moment about a neutral axis
$f'_m$	= masonry design compressive stress	$r$	= radius of gyration
$f_s$	= stress in the steel reinforcement for masonry design	$s$	= spacing of stirrups in reinforced masonry
$f_v$	= shear stress	$S$	= type of masonry mortar = section modulus
$F_a$	= allowable axial stress	$t$	= name for thickness
$F_b$	= allowable bending stress	$T_s$	= tension force in the steel reinforcement for masonry design
$F_s$	= allowable tensile stress in reinforcement for masonry design	$TMS$	= The Masonry Society
$F_t$	= allowable tensile stress	$V$	= internal shear force
$F_v$	= allowable shear stress	$W$	= shorthand for wind load
$F_{vm}$	= allowable shear stress of the masonry		

- $\beta_1$  = coefficient for determining stress block height,  $c$ , in masonry LRFD design
- $\epsilon_m$  = strain in the masonry
- $\epsilon_s$  = strain in the steel
- $\rho$  = reinforcement ratio in masonry design
- $\rho_b$  = balanced reinforcement ratio in masonry design
- $\Sigma$  = summation symbol

## Masonry Design

Structural design standards for reinforced masonry are established by the *Masonry Standards Joint Committee* consisting of ACI, ASCE and The Masonry Society (TMS), and presents allowable stress design as well as limit state (strength) design.

### Materials

Masonry mortars are mixtures of water, masonry cement, lime, and sand. The strengths are categorized by letter designations (from MaSoNwOrK).

Designation	strength range
M	2500 psi
S	1800 psi
N	750 psi
O	350 psi
K	75 psi

$f'_m$  = masonry prism test compressive strength

Grout is a flowable mortar, usually with a high amount of water to cement material. It is used to fill voids and bond reinforcement.

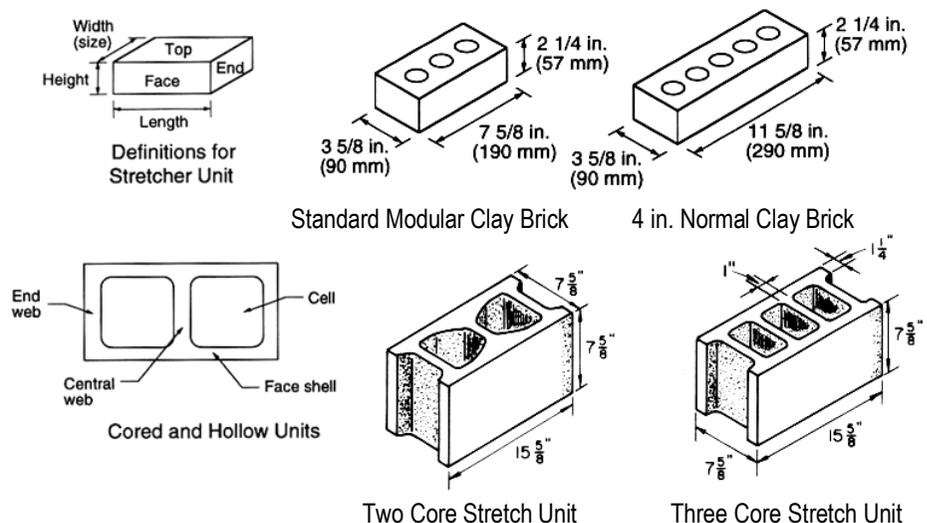
Deformed reinforcing bars come in grades 40, 50 & 60 (for 40 ksi, 50 ksi and 60 ksi yield strengths). Sizes are given nominally as # of 1/8”.

Clay and concrete masonry units are porous, and their durability with respect to weathering is an important consideration. The amount of water in the mortar is important as well as the absorption capacity of the units for good *bond*; both for strength and for weatherproofing. Because of the moisture and tendency for shrinkage and swelling, it is critical to provide control joints for expansion and contraction.

### Sizes

Common sizes for clay brick and concrete masonry units (CMU) are shown in the figure, along with definitions.

Typical section properties for CMU’s are provided for reference at the end of the document.



## Masonry Walls

Masonry walls can be reinforced or unreinforced, grouted or ungrouted, single wythe or cavity, prestressed or not. Cavity walls will require ties to force the two walls separated by the cavity to act as one.

From centuries of practice, the height to thickness ratio is limited because of slenderness ( $h/t < 25$  or  $35$  depending on code). Most walls will see bending from wind or eccentricity along with bearing (combined stresses).

### Allowable Stresses

- If tension stresses result, the allowable tensile strength for unreinforced walls must not be exceeded. These are relatively low (40 – 70 psi) and are shown in Table 2.2.3.2.
- If compression stresses result, the allowable strength (in bending) for unreinforced masonry  $F_b = 1/3 f'_m$
- If compression stresses result, the allowable strength (in bending) for reinforced masonry  $F_b = 0.45 f'_m$
- Shear stress in unreinforced masonry cannot exceed  $F_v = 1.5\sqrt{f'_m} \leq 120$  psi.
- Shear stress in reinforced masonry for  $M/(Vd) \leq 0.25$  cannot exceed  $F_v = 3.0\sqrt{f'_m}$
- Shear stress in reinforced masonry for  $M/(Vd) \geq 1.0$  cannot exceed  $F_v = 2.0\sqrt{f'_m}$
- Allowable tensile stress,  $F_s$ , in grades 40 & 50 steel is 20 ksi, grade 60 is 32 ksi, and wire joint reinforcement is 30 ksi.

where  $f'_m$  = specified compressive strength of masonry

**Table 2.2.3.2 — Allowable flexural tensile stresses for clay and concrete masonry, psi (kPa) ( $F_t$ )**

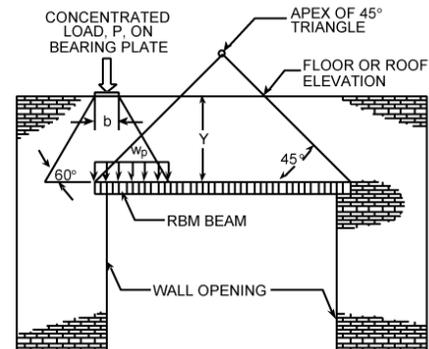
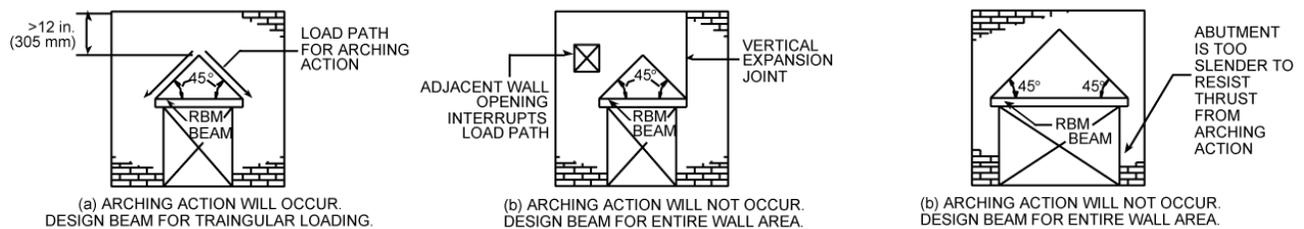
Direction of flexural tensile stress and masonry type	Mortar types			
	Portland cement/lime or mortar cement (PCL)		Masonry cement or air entrained portland cement/lime	
	M or S	N	M or S	N
Normal to bed joints				
Solid units	53 (366)	40 (276)	32 (221)	20 (138)
Hollow units <sup>1</sup>				
UngROUTED	33 (228)	25 (172)	20 (138)	12 (83)
Fully grouted	86 (593)	84 (579)	81 (559)	77 (531)
Parallel to bed joints in running bond				
Solid units	106 (731)	80 (552)	64 (441)	40 (276)
Hollow units				
UngROUTED and partially grouted	66 (455)	50 (345)	40 (276)	25 (172)
Fully grouted	106 (731)	80 (552)	64 (441)	40 (276)
Parallel to bed joints in masonry not laid in running bond				
Continuous grout section parallel to bed joints	133 (917)	133 (917)	133 (917)	133 (917)
Other	0 (0)	0 (0)	0 (0)	0 (0)

<sup>1</sup> For partially grouted masonry, allowable stresses shall be determined on the basis of linear interpolation between fully grouted hollow units and ungrouted hollow units based on amount (percentage) of grouting.

## Loads on Lintels in Masonry Walls

*Arching action* is present in masonry walls when there is an opening and sufficient wall width on either side of the opening to resist the arch thrust. A lintel is required to support the weight of the wall material above the opening. When arching action is present, the weight that must be supported can be determined from a 45 degree angle. This area may be a triangle, or trapezoid if the wall height above the lintel is less than half the opening width. The distributed load is calculated as height x wall thickness x specific weight of the masonry.

When there are concentrated loads on the wall, the load can be distributed to a width at the lintel height based on a 60 degree angle.



## Reinforced Masonry Members

For stress analysis in masonry flexural members

- the strain is linear
- the compressive stress in the masonry is linear
- the tensile stress in the steel is *not at yield*
- any masonry in tension is assumed to have no strength
- the steel can be in tension, and is placed in the bottom of a beam that has positive bending moment

## Load Combinations

$D$

$D+L$

$D + 0.75(L_r \text{ or } S \text{ or } R)$

$D + 0.75L + 0.75(L_r \text{ or } S \text{ or } R)$

$D + (0.6W \text{ or } 0.7E)$

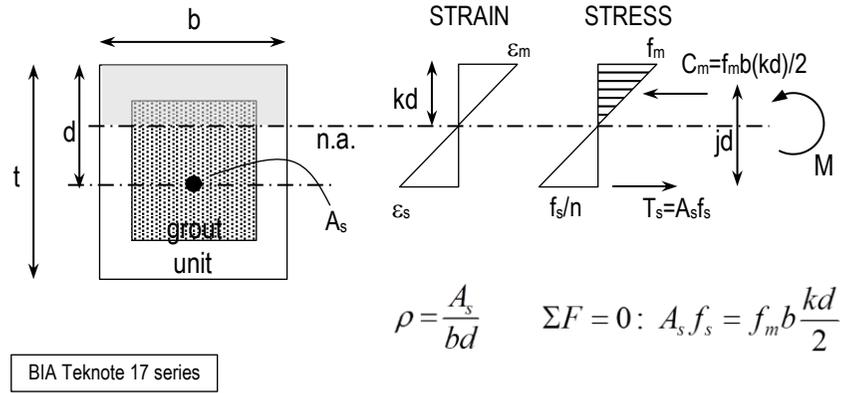
$D + 0.75L + 0.75(0.6W) + 0.75(L_r \text{ or } S \text{ or } R)$

$D + 0.75L + 0.75(0.6W) + 0.75(L_r \text{ or } S \text{ or } R)$

$0.6D + 0.6W$

$0.6D + 0.7E$

*Internal Equilibrium*



$$C_m = \text{compression in masonry} = \text{stress} \times \text{area} = f_m \frac{b(kd)}{2}$$

$$T_s = \text{tension in steel} = \text{stress} \times \text{area} = A_s f_s$$

$$C_m = T_s \text{ and } \bullet M_m = T_s(d - kd/3) = T_s(jd) \text{ and } M_s = C_m(jd)$$

- where
- $f_m$  = stress in mortar at extreme fiber
  - $kd$  = height to neutral axis
  - $b$  = width of section
  - $f_s$  = stress in steel at  $d$
  - $A_s$  = area of steel reinforcement
  - $d$  = depth to n.a. of reinforcement
  - $j = (1 - k/3)$

For flexure design:

$$M \leq M_m \text{ or } M_s$$

$$\text{so, } M_m = T(jd) = 0.5f_m b d^2 j k \text{ and } M_s = C(jd) = \rho b d^2 j f_s$$

The design is adequate when  $f_b \leq F_b$  in the masonry and  $f_s \leq F_s$  in the steel.

*Shear Strength*

Shear stress is determined by  $f_v = V/A_{nv}$  where  $A_{nv}$  is net shear area. Shear strength is determined from the shear capacity of the masonry and the stirrups:  $F_v = F_{vm} + F_{vs}$ . Stirrup spacings are limited to  $d/2$  but not to exceed 48 in.

where:

$$F_{vm} = \frac{1}{2} \left[ \left( 4.0 - 1.75 \left( \frac{M}{Vd} \right) \right) \sqrt{f'_m} \right] + 0.25 \frac{P}{A_n} \quad \text{where } M/(Vd) \text{ is positive and cannot exceed 1.0}$$

$$F_{vs} = 0.5 \left( \frac{A_v F_s d}{A_{nv} s} \right)$$

$$(F_v = 3.0 \sqrt{f'_m} \text{ when } M/(Vd) \leq 0.25)$$

$$(F_v = 2.0 \sqrt{f'_m} \text{ when } M/(Vd) \geq 1.0) \text{ Values can be linearly interpolated.}$$

**Table B.2 BALANCED SECTION PROPERTIES FOR RECTANGULAR MASONRY SECTIONS WITH TENSION REINFORCEMENT**

Reinforcement	$f'_m$ (psi)	Modular Ratio $n = E_s/E_m$	$F_b = f'_m/3$ (psi)	Balanced Section Properties			
				$k$	$j$	$K$	$p = A_s/bd$
<i>With Special Inspection—Full Code Values</i>							
Grade 40 $F_y = 40$ ksi	1350	22	450	0.333	0.889	66.6	0.00375
	1500	20	500	0.333	0.889	74.0	0.00416
	2000	15	667	0.333	0.889	89.7	0.00556
	4000	7.5	1333	0.333	0.889	197.0	0.01111
Grade 60 $F_y = 60$ ksi	1350	22	450	0.273	0.909	55.8	0.00256
	1500	20	500	0.273	0.909	62.0	0.00284
	2000	15	667	0.273	0.909	82.7	0.00379
	4000	7.5	1333	0.273	0.909	165.4	0.00758

### Reinforcement Ratio

The amount of steel reinforcement is *limited*. Too much reinforcement, or *over-reinforced* will not allow the steel to yield before the concrete crushes and there is a sudden failure. A beam with the proper amount of steel to allow it to yield at failure is said to be *under reinforced*.

The reinforcement ratio is a fraction:  $\rho = \frac{A_s}{bd}$  and must be less than  $\rho_b$  where the balanced reinforcement ratio is a function of steel strength and masonry strength.

### Flexure Design of Reinforcement

One method is to choose a reinforcement ratio, find steel area, check stresses and moment:

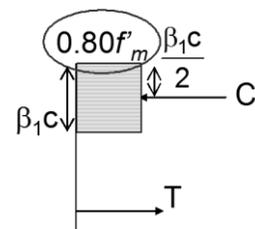
1. find  $\rho_b$  and assume a value of  $\rho < \rho_b$
2. find  $k, j$  and calculate  $bd^2 = \frac{M}{\rho j F_s}$  where  $F_s$  is allowed stress in steel.

Choose nice  $b$  &  $d$  values.

3. find  $A_s = \frac{M}{F_s j d}$
3. check design for  $M < M_s = A_s F_s (j d)$
4. check masonry flexural stress against allowable:  $f_m = \frac{M}{0.5bd^2 j k} < F_b$

### Load and Resistance Factor Design

The design methodology is similar to reinforced concrete ultimate strength design. It is useful with high shear values and for seismic design. The limiting masonry strength is  $0.80f'_m$ .



*Force-Moment Interaction*

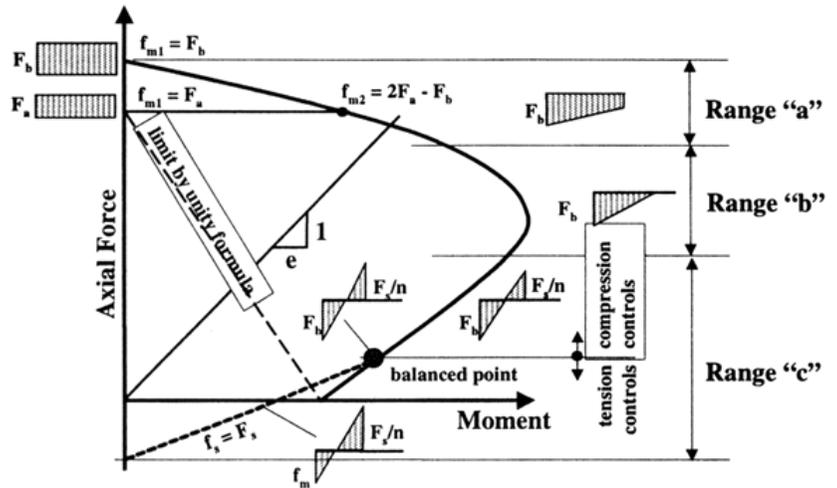
Combined stresses and the reduction of axial load with moment is similar to that for reinforced concrete column design as shown in the interaction diagram:

Reinforcement is typically placed in the center of walls. Grouting is placed in hollows with reinforcing, while other hollows may be empty. Stirrups are avoided.

Biaxial bending can occur in columns and stresses must satisfy:

$$\frac{f_a}{F_a} + \frac{f_b}{F_b} \leq 1$$

When maximum moment occurs somewhere other than at the end of the column or wall, a “virtual” eccentricity can be determined from  $e = M/P$ .



Masonry Columns

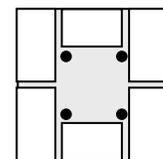
Columns are classified as having  $b/t < 3$  and  $h/t > 4$ . Slender columns have a minimum side dimension of 8” and must have  $h/t \leq 25$ . They must be designed with an eccentricity of 10% of the side dimension, and satisfy the interaction relationship of  $\frac{f_a}{F_a} + \frac{f_b}{F_b} \leq 1$ , the tensile stress cannot exceed the allowable:  $f_b - f_a \leq F_t$  and the compressive stress exceed allowable for reinforced masonry:  $f_a + f_b \leq F_b$  provided  $f_a \leq F_a$ .

For purely axial loading, the capacity  $P_a$  depends on the slenderness ratio of  $h/r$ :

*Allowable Axial Load for Reinforced Masonry*

$$P_a = [0.25 f'_m A_n + 0.65 A_{st} F_s] \left[ 1 - \left( \frac{h}{140r} \right)^2 \right] \quad \text{for } h/t \leq 99$$

$$P_a = [0.25 f'_m A_n + 0.65 A_{st} F_s] \left( \frac{70r}{h} \right)^2 \quad \text{for } h/t > 99$$



*Allowable Axial Stresses for Unreinforced Masonry (walls only)*

$$F_a = 0.25 f'_m \left[ 1 - \left( \frac{h}{140r} \right)^2 \right] \quad \text{for } h/t \leq 99$$

$$F_a = 0.25 f'_m \left( \frac{70r}{h} \right)^2 \quad \text{for } h/t > 99$$

where

h = effective length

r = radius of gyration

A<sub>n</sub> = effective (or net) area of masonry

A<sub>st</sub> = area of steel reinforcement

f'<sub>m</sub> = specified masonry compressive strength

F<sub>s</sub> = allowable compressive stress in column reinforcement with lateral confinement.

The least radius of gyration can be found with  $\sqrt{\frac{I}{A}}$  for a rectangle with side dimensions of b & d

as:

$$r = \sqrt{\frac{db^3}{bd}} = \sqrt{\frac{b^2}{12}} = \frac{b}{\sqrt{12}}$$

where b is the smaller of the two side dimensions.

Section Properties (NCMA TEK Manual for Concrete Masonry 14-1B 2007)

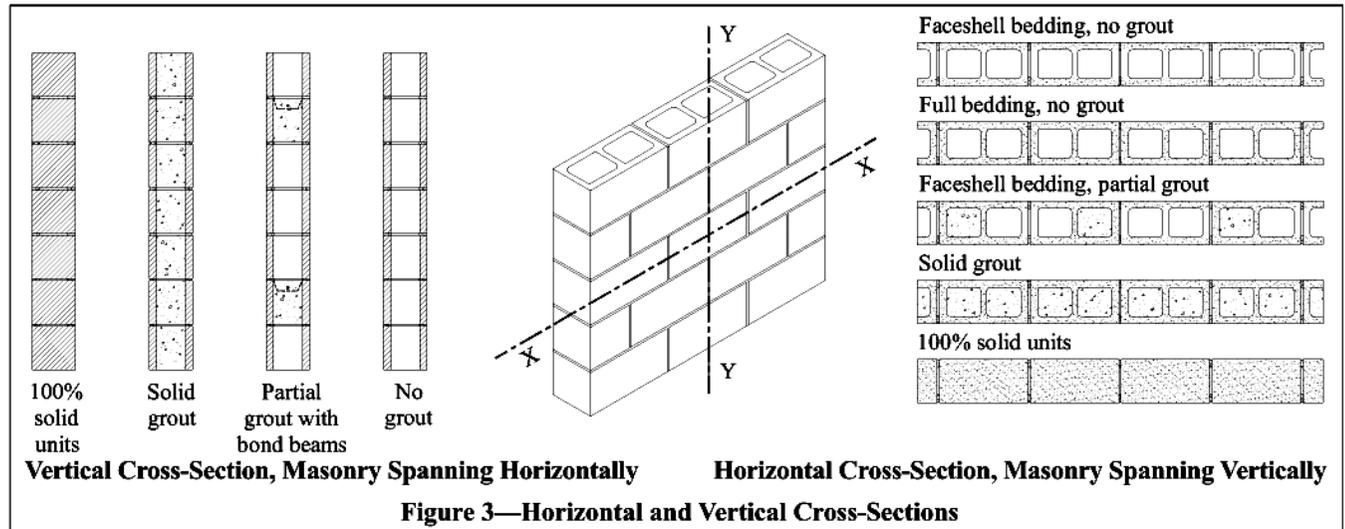


Table for Horizontal Cross Sections (net)

Units	Grouted Spacing	Mortar Bedding	A in <sup>2</sup> /ft (10 <sup>3</sup> mm <sup>2</sup> /m)	I <sub>x</sub> in <sup>4</sup> /ft (10 <sup>6</sup> mm <sup>4</sup> /m)	S <sub>x</sub> in <sup>3</sup> /ft (10 <sup>6</sup> mm <sup>3</sup> /m)	r in (mm)
4 Inch Single Wythe Walls, 3/4 in. Face Shells (standard)						
Hollow	No grout	Faceshell	18.0 (38.1)	38.0 (51.9)	21.0 (1.13)	1.45 (36.9)
Hollow	No grout	Full	21.6 (45.7)	39.4 (53.8)	21.7 (1.17)	1.35 (34.3)
100 % solid/grouted		Full	43.5 (92.1)	47.4 (64.7)	26.3 (1.41)	1.04 (26.5)

Table for Horizontal Cross Sections (net) *continued*

Units	Grouted Cores	Mortar Bedding	A in <sup>2</sup> /ft (10 <sup>3</sup> mm <sup>2</sup> /m)	I <sub>x</sub> in <sup>4</sup> /ft (10 <sup>6</sup> mm <sup>4</sup> /m)	S <sub>x</sub> in <sup>3</sup> /ft (10 <sup>6</sup> mm <sup>3</sup> /m)	r in (mm)
6 Inch Single Wythe Walls, 1 in. Face Shells (standard)						
Hollow	No grout	Faceshell	24.0 (50.8)	130.3 (178)	46.3 (2.49)	2.33 (59.2)
Hollow	None	Full	32.2 (68.1)	139.3 (190)	49.5 (2.66)	2.08 (52.9)
100% Solid/grouted		Full	67.5 (143)	176.9 (242)	63.3 (3.40)	1.62 (41.1)
Hollow	16" o. c.	Faceshell	46.6 (98.6)	158.1 (216)	55.1 (2.96)	1.79 (45.5)
Hollow	24" o. c.	Faceshell	39.1 (82.7)	151.8 (207)	52.2 (2.81)	1.87 (47.4)
Hollow	32" o. c.	Faceshell	35.3 (74.7)	148.7 (203)	50.7 (2.73)	1.91 (48.5)
Hollow	40" o. c.	Faceshell	33.0 (69.9)	146.8 (200)	49.9 (2.68)	1.94 (49.3)
Hollow	48" o. c.	Faceshell	31.5 (66.7)	145.5 (199)	49.3 (2.65)	1.96 (49.8)
Hollow	72" o. c.	Faceshell	29.0 (61.45)	143.5 (196)	51.0 (2.74)	2.00 (50.8)
Hollow	96" o. c.	Faceshell	27.8 (58.8)	142.4 (194)	50.6 (2.72)	2.02 (51.3)
Hollow	122" o. c.	Faceshell	27.0 (57.1)	141.8 (194)	50.4 (2.71)	2.03 (51.5)
8 Inch Single Wythe Walls, 1 ¼ in. Face Shells (standard)						
Hollow	No grout	Faceshell	30.0 (63.5)	308.7 (422)	81.0 (4.35)	3.21 (81.5)
Hollow	No grout	Full	41.5 (87.9)	334.0 (456)	87.6 (4.71)	2.84 (72.0)
100% solid/grouted		Full	91.5 (194)	440.2 (601)	116.3 (6.25)	2.19 (55.7)
Hollow	16" o. c.	Faceshell	62.0 (131)	387.1 (529)	99.3 (5.34)	2.43 (61.6)
Hollow	24" o. c.	Faceshell	51.3 (109)	369.4 (504)	93.2 (5.01)	2.53 (64.3)
Hollow	32" o. c.	Faceshell	46.0 (97.3)	360.5 (492)	90.1 (4.85)	2.59 (65.8)
Hollow	40" o. c.	Faceshell	42.8 (90.6)	355.2 (485)	88.3 (4.75)	2.63 (66.9)
Hollow	48" o. c.	Faceshell	40.7 (86.0)	351.7 (480)	87.1 (4.68)	2.66 (67.6)
Hollow	72" o. c.	Faceshell	37.1 (78.5)	345.8 (472)	85.0 (4.57)	2.71 (69.0)
Hollow	92" o. c.	Faceshell	35.3 (74.7)	342.8 (468)	89.9 (4.83)	2.74 (69.6)
Hollow	120" o. c.	Faceshell	34.3 (72.6)	341.0 (466)	89.5 (4.81)	2.76 (70.1)
10 Inch Single Wythe Walls, 1 ¼ in. Face Shells (standard)						
Hollow	No grout	Faceshell	30.0 (63.5)	530.0 (724)	110.1 (5.92)	4.20 (107)
Hollow	No grout	Full	48.0 (102)	606.3 (828)	126.0 (6.77)	3.55 (90.2)
100% solid/grouted		Full	115.5 (244)	891.7 (1218)	185.3 (9.96)	2.78 (70.6)
Hollow	16" o. c.	Faceshell	74.8 (158)	744.7 (1017)	154.7 (8.32)	3.04 (77.2)
Hollow	24" o. c.	Faceshell	59.8 (127)	698.6 (954)	145.2 (7.81)	3.16 (80.3)
Hollow	32" o. c.	Faceshell	52.4 (111)	675.5 (923)	140.4 (7.55)	3.24 (82.3)
Hollow	40" o. c.	Faceshell	47.9 (101)	661.6 (904)	137.5 (7.39)	3.29 (83.6)
Hollow	48" o. c.	Faceshell	44.9 (95.0)	652.4 (891)	135.6 (7.29)	3.33 (84.6)
Hollow	72" o. c.	Faceshell	39.9 (84.5)	637.0 (870)	132.4 (7.12)	3.39 (86.1)
Hollow	96" o. c.	Faceshell	37.5 (79.4)	629.3 (859)	130.8 (7.03)	3.43 (87.1)
Hollow	120" o. c.	Faceshell	36.0 (76.2)	624.7 (853)	129.8 (6.98)	3.45 (87.6)
12 Inch Single Wythe Walls, 1 ¼ in. Face Shells (standard)						
Hollow	No grout	Faceshell	30.0 (63.5)	811.2 (1108)	139.6 (7.50)	5.20 (132)
Hollow	No grout	Full	53.1 (112)	971.5 (1327)	167.1 (8.98)	4.28 (109)
100% solid/grouted		Full	139.5 (295)	1571.0 (2145)	270.3 (14.5)	3.36 (85.3)
Hollow	16" o. c.	Faceshell	87.3 (185)	1262.3 (1724)	217.2 (11.7)	3.64 (92.5)
Hollow	24" o. c.	Faceshell	68.2 (144)	1165.4 (1591)	200.5 (10.7)	3.79 (96.3)
Hollow	32" o. c.	Faceshell	58.7 (124)	1116.9 (1525)	192.2 (10.3)	3.88 (98.6)
Hollow	40" o. c.	Faceshell	52.9 (112)	1087.8 (1486)	187.2 (10.1)	3.95 (100)
Hollow	48" o. c.	Faceshell	49.1 (104)	1068.4 (1459)	183.8 (9.88)	3.99 (101)
Hollow	72" o. c.	Faceshell	42.7 (90.4)	1036.1 (1415)	178.3 (9.59)	4.07 (103)
Hollow	96" o. c.	Faceshell	39.6 (83.8)	1020.0 (1393)	175.5 (9.44)	4.12 (105)
Hollow	120" o. c.	Faceshell	37.6 (79.6)	1010.3 (1380)	173.8 (9.34)	4.15 (105)

Table for Horizontal Cross Sections (net) *continued*

Units	Grouted Cores	Mortar Bedding	A in <sup>2</sup> /ft (10 <sup>3</sup> mm <sup>2</sup> /m)	I <sub>x</sub> in <sup>4</sup> /ft (10 <sup>6</sup> mm <sup>4</sup> /m)	S <sub>x</sub> in <sup>3</sup> /ft (10 <sup>6</sup> mm <sup>3</sup> /m)	r in (mm)
14 Inch Single Wythe Walls. 1 ¼ in. Face Shells (standard)						
Hollow	No grout	Faceshell	30.0 (63.5)	1152.5 (1574)	169.2 (9.09)	6.20 (157)
Hollow	No grout	Full	58.2 (123)	1442.9 (1970)	211.8 (11.4)	4.98 (126)
100% solid/grouted		Full	163.5 (346)	2529.4 (3454)	371.3 (20.0)	3.93 (99.8)
Hollow	16" o. c.	Faceshell	99.9 (211)	1970.0 (2690)	289.2(15.5)	4.25 (108)
Hollow	24" o. c.	Faceshell	76.6 (162)	1794.3 (2450)	263.4 (14.2)	4.41 (112)
Hollow	32" o. c.	Faceshell	64.9 (137)	1706.4 (2330)	250.5 (13.5)	4.51 (115)
Hollow	40" o. c.	Faceshell	58.0 (123)	1653.7 (2258)	242.8 (13.0)	4.59 (117)
Hollow	48" o. c.	Faceshell	53.3 (113)	1618.6 (2210)	237.6 (12.8)	4.64 (118)
Hollow	72" o. c.	Faceshell	45.5 (96.3)	1560.0 (2130)	229.0 (12.3)	4.74 (120)
Hollow	96" o. c.	Faceshell	41.6 (88.1)	1530.7 (2090)	224.7 (12.1)	4.79 (122)
14 Inch Single Wythe Walls. 1 ¼ in. Face Shells (standard) <i>continued</i>						
Hollow	120" o. c.	Faceshell	39.3 (83.2)	1513.2 (2067)	221.1 (11.9)	4.83 (123)
16 Inch Single Wythe Walls. 1 ¼ in. Face Shells (standard)						
Hollow	No grout	Faceshell	30.0 (63.5)	1553.7 (2122)	198.9 (10.2)	7.20 (183)
Hollow	No grout	Full	63.2 (134)	2030.6 (2773)	259.9 (13.9)	5.67 (144)
100% solid/grouted		Full	187.5 (397)	3814.7 (5209)	488.3 (26.3)	4.51 (115)
Hollow	16" o. c.	Faceshell	112.4 (238)	2896.2 (3955)	370.7(19.9)	4.84 (123)
Hollow	24" o. c.	Faceshell	85.0 (180)	2607.7 (3561)	333.8 (17.9)	5.02 (127)
Hollow	32" o. c.	Faceshell	71.2 (151)	2463.4 (3364)	315.3 (17.0)	5.14 (131)
Hollow	40" o. c.	Faceshell	63.0 (133)	2376.9 (3246)	304.2 (16.4)	5.22 (133)
Hollow	48" o. c.	Faceshell	57.5 (122)	2319.1 (3167)	296.9 (16.0)	5.28 (134)
Hollow	72" o. c.	Faceshell	48.3 (102)	2223.0 (3036)	284.5 (15.3)	5.39 (137)
Hollow	96" o. c.	Faceshell	43.7 (92.5)	2174.9 (3970)	278.4 (15.0)	5.45 (138)
Hollow	120" o. c.	Faceshell	41.0 (86.8)	2146.0 (2931)	274.7 (14.8)	5.49 (139)